

RESUME

Contact Info:-K. SURESH



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Personal Profile

Name	: K.Suresh
Date of birth	: 30.05.1970
Marital Status	: Married
Languages Known	: Tamil, English, Telugu, Malay, Hindi & Malayalam (PRIMARY LEVEL)
Mother Tongue	: Tamil
Passport Details	: NO- J2902733 ECNR (Emigration clearance not required) Place of Issue – Tiruchirappalli, INDIA
Address For Communication	: K.Suresh NO-12/2, Alzath Nagar, Neravy, Karaikal Pondicherry, INDIA-609604

Educational Qualification

Academic: SSLC

Technical : DME swc (Diploma in Mechanical Engineering)- CIT- Coimbatore -Tamilnadu-INDIA

Objective

To pursue successful career in the field of **Production**. Seeking a quality environment where my knowledge and skills can be shared and enriched, where I can enhance my skill and performance abilities.

Professional experience

Total 24 years of experience in production & Quality.(Machine tools, Packaging and Gas)

Machine tools manufacturing-

Production, Quality, Machine assembly, Mechanical maintenance/Service, Production planning control, Vendor development etc.,

Packaging Industries

- a) Liquid petroleum Gas cylinder manufacturing-Operation-Production / Quality
- b) Steel Drum/Can making-manufacturing-Production / Quality control and Maintenance.
- c) Plastic Drum / Can / Barrel manufacturing-Project, Machine Erection and Commissioning. Production

High pressure cylinders / High pressure vessel

CNG - Compressed natural gas - Cylinders manufacturing- Operation-Project, Machine Erection commissioning, Production (Heat treatment, Machining, Testing, Surface blasting, Data stamping, Painting, Packing & Dispatch), Production planning, Quality.

Industrial cylinders & Fire Extinguisher Cylinders

Manufacturing-Production and Quality

Gas –Filling, Testing, etc., All type of Gas storage container Repair, testing and retesting.-Operation line-Monitoring overall plant

CORE TOOLS

- 1) Completed a training course on "TS16949 QUALITY MANAGEMENT SYSTEM INTERNAL AUDITOR"
- 2) Completed a training course on Introduction to "QUALITY MANAGEMENT SYSTEMS"
- 3) Completed a training course on "MANAGEMENT DEVELOPMENT PROGRAM MANAGERIAL EFFECTIVENESS"
- 4) Completed a training course on "ISO/TS16949 INTERNAL AUDITOR TRAINING"
- 5) Completed a training course on "PRODUCTION PART APPROVAL PROCESS"
- 6) Completed a training course on "FIRST AID FIRE FIGHTING"

CORE TEAM:-

Prototype, Heat treatment, Tooling, TS16949-Controlplan, Process Sheet, Work Instruction, SOP, Process Validation, FMEA, Product Audit, Process Audit, Liquid petroleum gas –Control, Fire fitting and Safety (Shop floor)

Manager:-

Confidential:- Project-LPG&CNG High pressure bottles Manufacturing.Pondicherry,INDIA

Dy.Manager

BFG International Private limited, INDIA
November 2015 – Aug 2016

Dy.Manager

Worthington Nithin Cylinders (Worthington Industries Group USA), Vishakhapatnam, INDIA

March 2011 – May 2015 (4 years 3 months)

Manufacturing Automobile / Auto Ancillary / Auto Components:/ Defence cylinders - Compressed Natural Gas cylinders, / Fire Extinguisher and Industrial cylinders, (Export to USA, Peru, Colombia, Australia, Austria, New Zealand and Gulf region))

Specialization

Manufacturing –PPC, Quality, Production operation –Spinning (Forming), Heat Treatment (SCADA) / LPG Furnace, Painting Dept. Testing Dept., Valve fitting, and Dispatch

Job Description

ISO/TS 16949 (Documentation and Control-Over all Production Dept) & Internal Auditor.

Handling Customer complaint and finding Root Cause Analysis by using why - why analysis, Ensure the corrective and preventive action.

Responsible for developing and implementing quality checks at different stages (production wise)

Ensure the Incoming, in process and final product quality for regular products.

Responsible for maintenance and monitoring of usage of production equipment/tools.
Coordinate work deployment of Production Operators, technicians, Supervisor, Engineer with Production Manager
Responsible for maintaining operators' training and certification
Responsible for production documentation and line setup
Responsible for Manpower Control and planning

Dy.Manager

SHPCL (Sahuwala Cylinders Groups Visakhapatnam INDIA) INDIA

March 2008 – February 2011 (3 years)

Manufacturing Automobile / Auto Ancillary / Auto Components/ Defense cylinders: - Compressed Natural Gas cylinders, / LPG Cylinders /Fire Extinguisher and Industrial cylinders,

Specialization

Manufacturing –Project, Erection and Commissioning, **Quality**, Production operation – Heat Treatment (SCADA), Liquid petroleum gas Furnace, Painting Dept. and Testing Dept.

Job Description

Responsible for maintenance and monitoring of usage of production equipment/tools,
Ensure proper monitoring of the process and inspection status, identification & traceability, handling, storage & preservation of the product at each work station.
Coordinate work deployment of Production Operators, technicians, Supervisor, Engineer with Production Manager
Responsible for production documentation and line setup
Responsible for Manpower Control and planning

Tech.Asst

EKC International FZE Jebel Ali UAE

November 2005 – January 2008 (2 years 3 months)

Manufacturing Automobile / Auto Ancillary / Auto Components: - Compressed Natural Gas cylinders, / Fire Extinguisher and Industrial cylinders, (Only Export)

Specialization

Manufacturing –Quality, Production operation –Spinning (Forming) and Heat Treatment (SCADA)

Job Description

CNC system handled – Siemens 840D (HLA controlled hot spinning),
Heat treatment-Project, Liquid petroleum gas furnace, Parameter setting, Production etc.,
To prepare weekly production plan based on monthly production, as per sales person
To co-ordination with shop engineers to plan the machine ready to get optimum output with cost effective quality
Initiate corrective and preventive action required in process tooling to prevent repetition of quality problems
Ensure proper monitoring of the process and inspection status, identification & traceability, handling, storage & preservation of the product at each work station.
To ensure proper storage of non-conforming parts and review the rejection along with quality assurance for further disposal action
To change and update changes in departmental quality system documentation

Engineer

Asian Reprographic (p) Ltd. INDIA

July 2002 – October2005 (3 years and 3 months)

Manufacturing – Reprographic Machine

Specialization

Manufacturing –Quality, Production operation

Job Description

To prepare weekly production plan based on monthly production, as per sales person
To co-ordination with shop engineers to plan the machine ready to get optimum output with cost effective quality
Initiate corrective and preventive action required in process tooling to prevent repetition of quality problems
Ensure proper monitoring of the process and inspection status, identification & traceability, handling, storage & preservation of the product at each work station.

Technician

Vanleer (M) SDN. BHD. (A business of Grief Bros Corporation USA) Petal ling Jaya Selangor-DE MALAYASIA

January 1997 – June 2002 (5 years 6 months)

Manufacturing-Lpg Cylinders- Domestic and Industrial (BP, PETRONAS, Mobile, Caltex, Esso & Shell), Steel Drum and Plastic Containers

Specialization

Manufacturing –Quality, Production operation (LPG cylinders, MS Drums, Plastic containers)

Job Description**Division -LPG Cylinder:****Production Department**

Manpower indenting.
Authorizing to issue the material to production.
Material planning & consumption control.
Minimize the break down time.
Production planning daily, weekly, monthly.
Implementing production schedules and plans in a timely efficient methods of production line.
Conduction training of new and existing employees.
Responsible for proper utilization of major consumables.
Monitoring & meeting stage wise production targets

Q.C Department.

Quality Checking for Press Work i.e. Blanking, piercing deep drawing Etc\
Welding Side i.e. finish component, shortening footering seam welding department etc,
Heat treatment i.e. Annealing, Engraving for cylinder details, Leak testing center, Sand blasting / short blasting,
After against welding repairs ,Before welding repairs for painting, Painting two cycle system (R.O. or PR / CUSTOMER COLOR),Testing Water /Air,
Logo checking and certificate.

Division-M.STEEL DRUMs (CAPACITY - 15 TO 210 L)

Production / Q.C Department (Line Inspection)

Open air Leak Testing (top to bottom by soap water)
Internal Painting is Alaskot / Plinerkot / Varnish & SPzkot
Bottom/top cover fitting, seem operation checking,
Again leak test corner of the drum checking,
Before auto painting checking
After painting checking screening
Screening is logo printing checking as per customer requirement.
Internal Vacuum cleaning and checking
Plug (both small and big from Tri-sur) auto fitting checking
Incase if any Acid customer put Linear inside the drum (both end and liner checking) – seem and screening checking

Division-PLASTIC CONTAINERS (CAPACITY-20L TO 210 L)

Maintenance and Production Dept.

Programmer / operator for Automatic Plastic blow molding – machine and CNC plastic blow moulding machine.
Planning for production
Change Mould, trouble shooting and making adjustment to the machine beside operating the machine for the automatic plastic blow moulding machine and CNC plastic blow moulding
Handling – recycle – testing machine – labeling machine forklift Driving.
Maintenance work for plastic moulding machine are as follows – Hydraulic unit, Conveyors, Pumps, Heat Exchanger, Utilities, Cooling towers, Extruder (Hopper) – some Electrical work etc.,
Store stock Control for the master batch (color) finish components (products and raw material).

Production Engineer

Sri lakshmi industries Coimbatore, Tamilnadu, INDIA

June 1992 – December 1996 (4 years 7months)

Manufacturing machine tools spare parts

Specialization

Manufacturing –Heat treatment / Quality, Production operation

Job Description

To prepare weekly production plan based on monthly production, as per sales person
To co-ordination with shop engineers to plan the machine ready to get optimum output with cost effective quality
Initiate corrective and preventive action required in process tooling to prevent repetition of quality problems

Planning Assistant

Gedee Weiler (Pvt)Ltd ,(Collaboration with Weiler, Germany) Coimbatore, Tamilnadu, INDIA

August 1988 – May 1992 (3 years 10 months)

Manufacturing: - Turret lathe, Capstan lathe, Tool room lathe, Milling machine, Cutting machine and CNC Lathe etc.

Specialization

Manufacturing –Metallurgical / Heat treatment- Hardening, Tempering, Annealing. Case-hardening or surface hardening, Nitriding and carburizing, Blackening & Phosphating, Quality, Production operation, Machine Assembly, PPC,

Job Description

QC Department:-

Line inspection for every machine
Batch Inspection bought out items
Tools room Inspection. Overseas product
Spot inspection for lathe bed, cabinet and CNC head stock

Assembly inspection for Every unit i.e. Headstock, Tailstock, carriage unit etc.,
Final Inspection for assembling machine

PLANNING Department:-

VENDOR DEVELOPMENT

Raw materials in charge

Outside machining component semi/finished component, follow-ups

Casting department in charge

Heat treatment outside

PLANT PLANNING

Preparing machine loading chart for achieving target

Preparing process sheets for stage wise operations for developments

To achieve the shift production target

Time and method study

To reduce the cycle time

Analyzing customer complaint

Declaration

I do hereby that all the statements made in this application are true, complete and correct to the best of my knowledge and belief.

Date

Place Pondicherry

K.SURESH